

VISIT...

LANZAROTE
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1- scale print of THOMPSON 1928-A1 upper

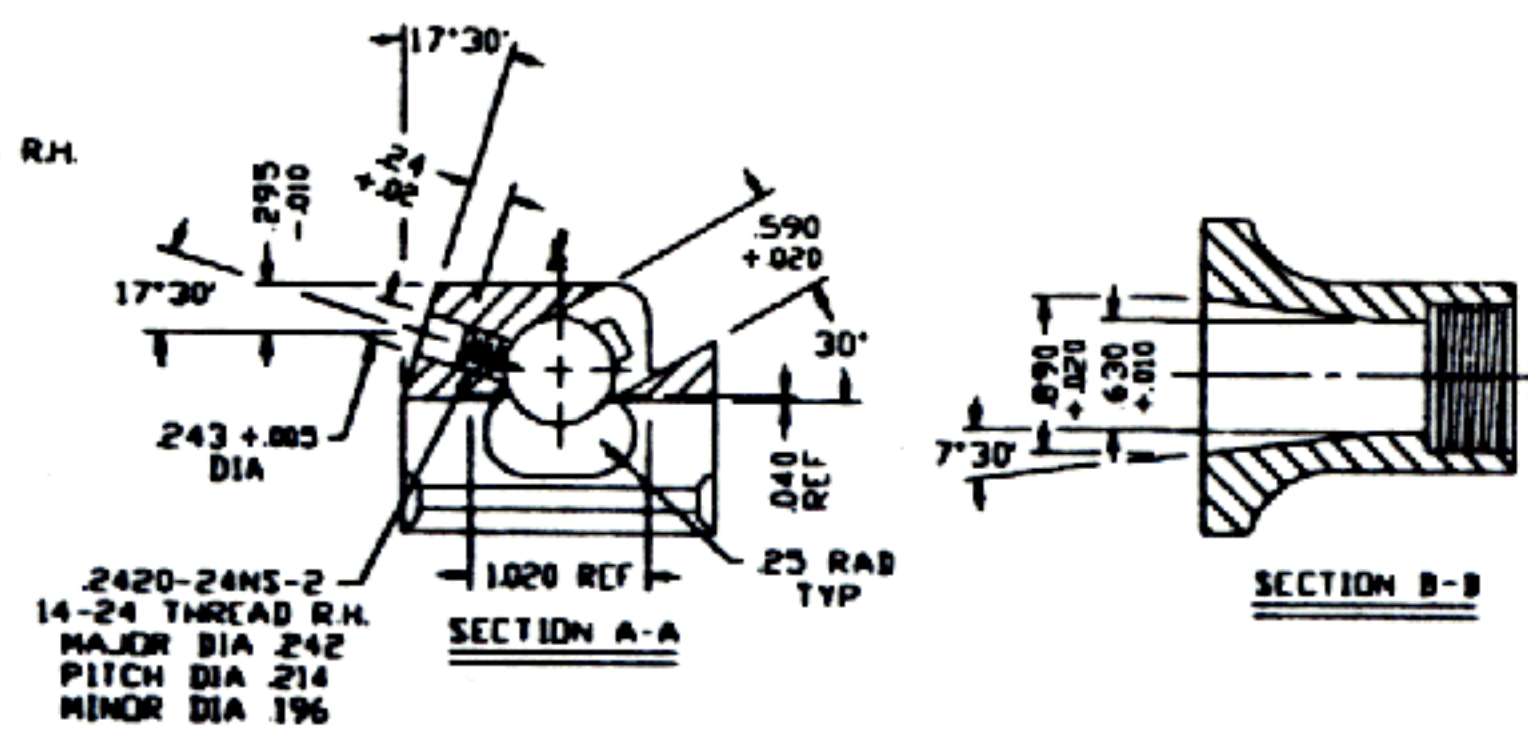
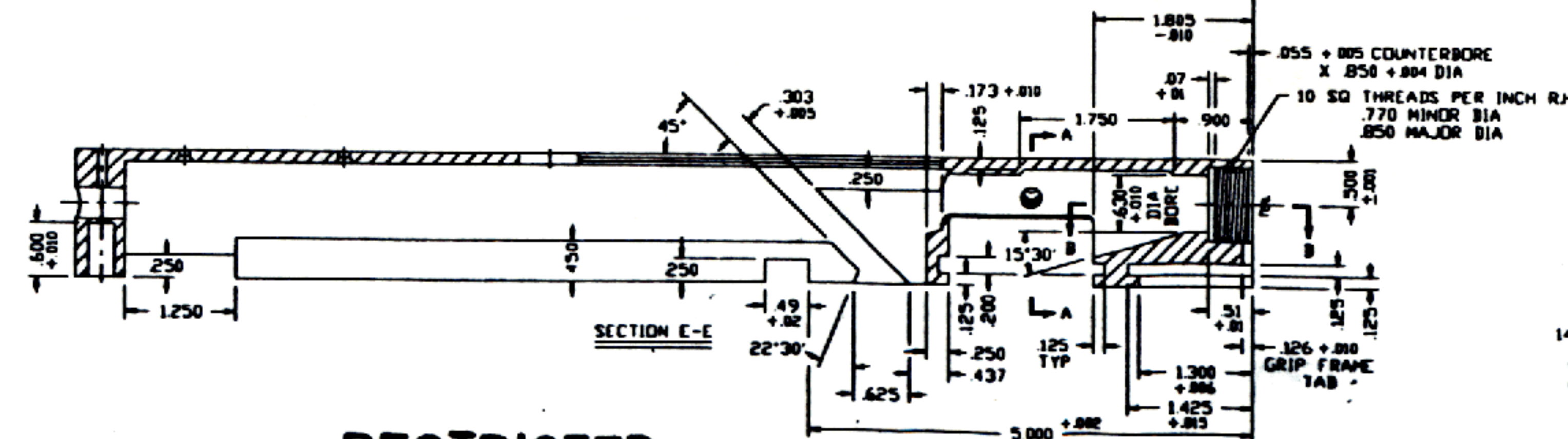
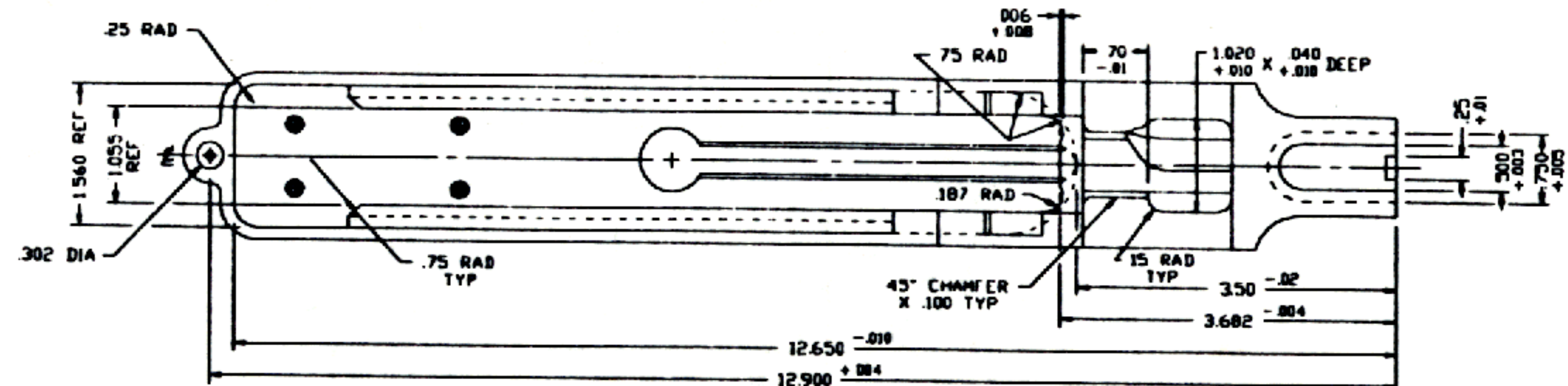
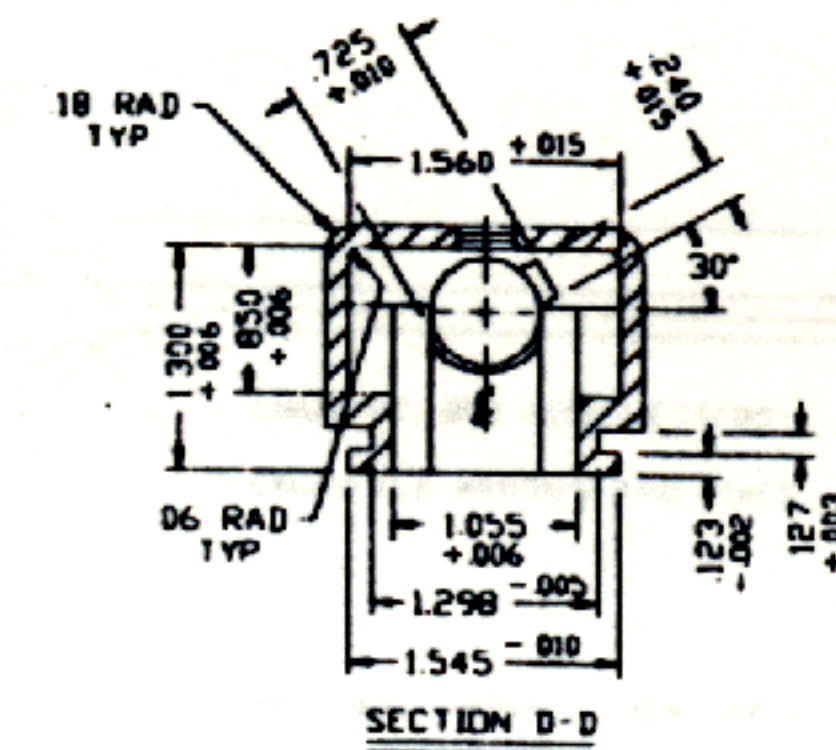
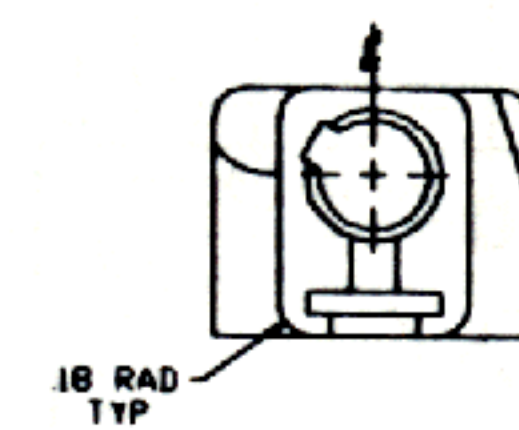
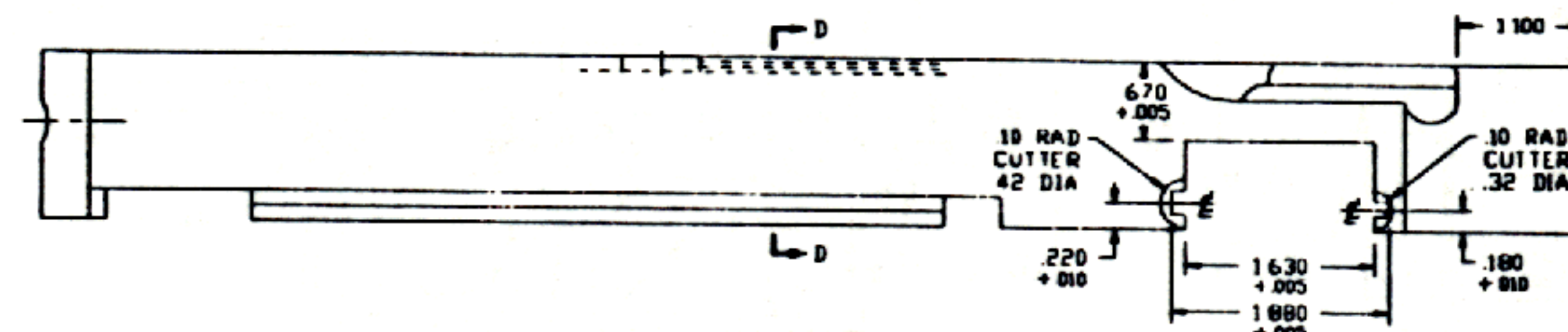
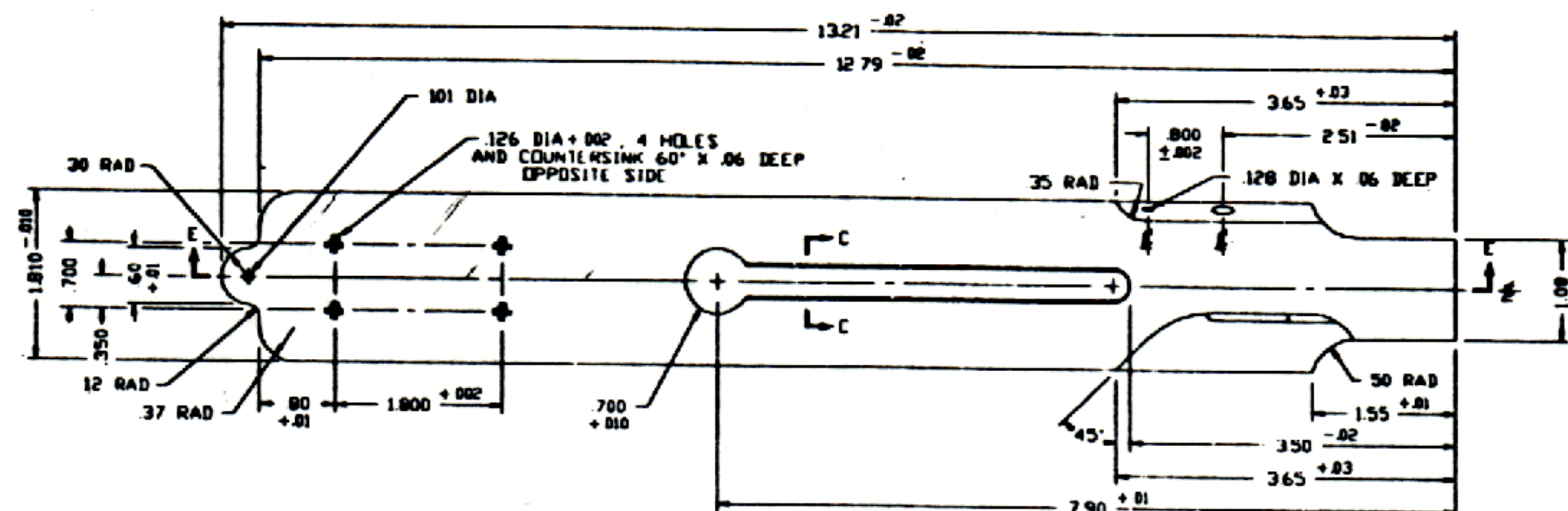
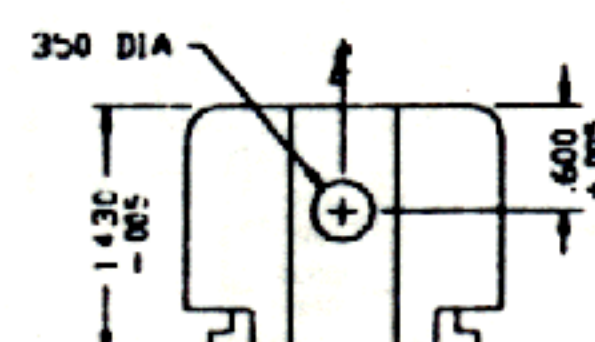
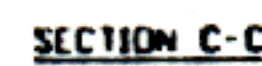
1- scale print of THOMPSON 1928 trigger frame

1- scale print of MP-38

1- scale print of BROWNING BAR AUTOMATIC

1- scale print of VICKERS right side plate

PARTS SUPPLIERS ON LAST PAGE



RESTRICTED
MATER A

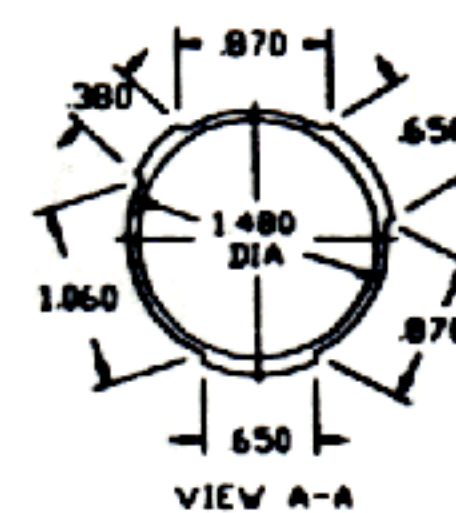
GENERAL NOTES AND SUGGESTIONS:

1. MATERIAL - 1018-4130 STEEL
2. FINISH- PAKERIZE FOR ALL A-1'S
BLUE FOR 28 COMMERCIAL
BUT BY ALL MEANS SUIT YOURSELF.
3. BREAK ALL SHARP EDGES
4. INSTEAD OF 126 RIVET HOLES I SUGGEST
DRILL # 43 AND TAP # 4-40 THREADS
AND ATTACH REAR SIGHT WITH BUTTON SOCKET CAP SCREWS
5. FOR LETTERING REFER TO THE THOMPSON SUBMACHINE
GUN BY ROGER COX
6. CORRECTED FROM 1957 DRONANCE PRINT WITH CORRECT
DIMENSIONS OF A 1928 THOMPSON RECEIVER

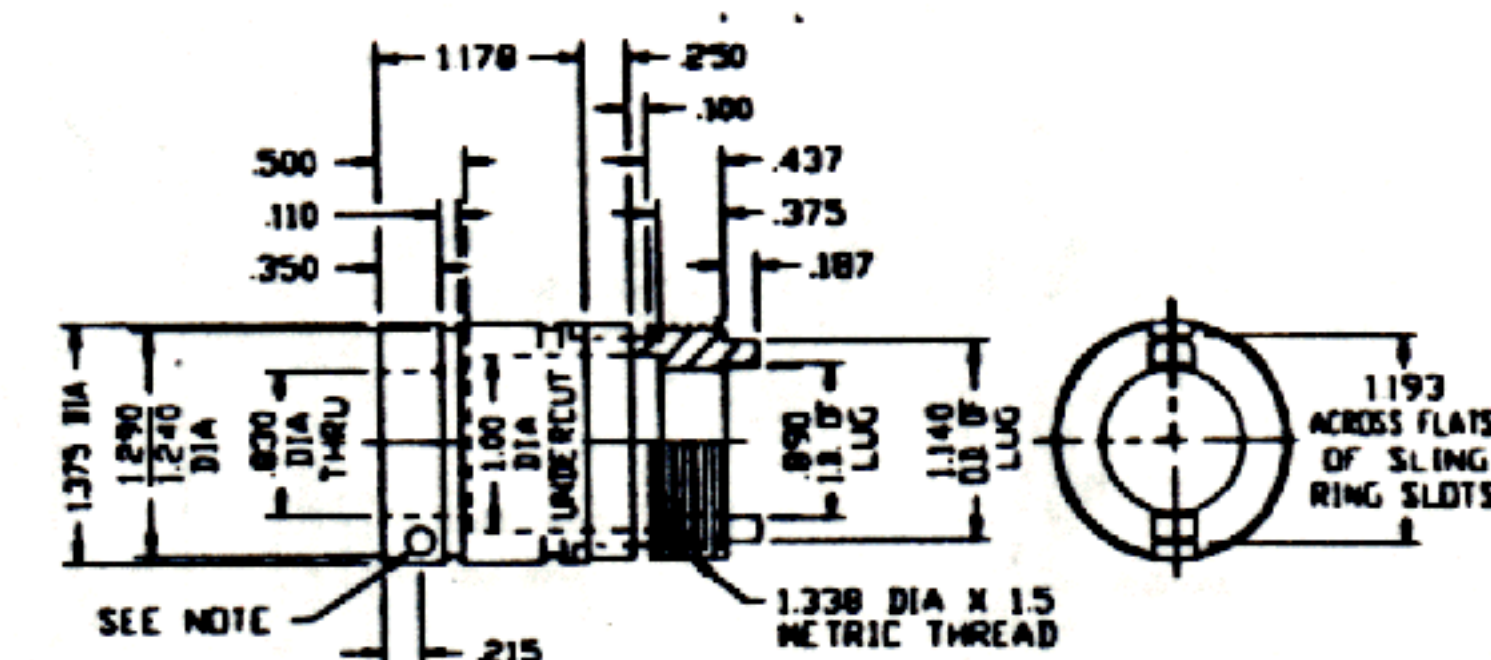
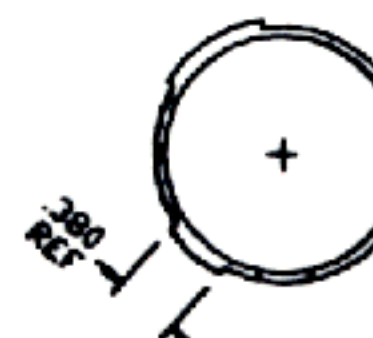
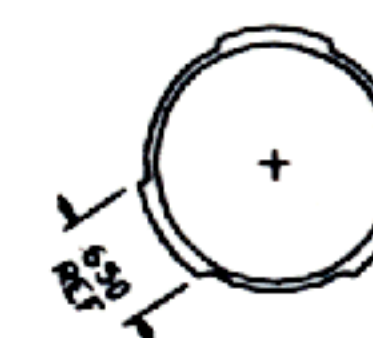
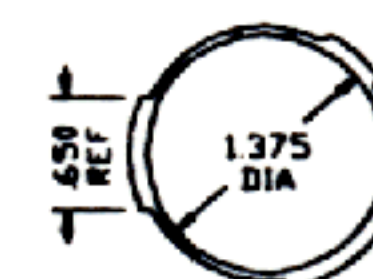
SCALE: FULL	INTERNAL SEE NOTE 1	CRB	VOL. FRANCES REC. 2 PL. : 28 REC. 3 PL. : 28 REC. 4 PL. : 28 ANGLES : 20°
DATA	EXTERNAL SEE NOTE 2	DATE	
TITLE THOMPSON SUBMACHINE GUN RECEIVER MODEL 1928-A1		REV.	
			NO.



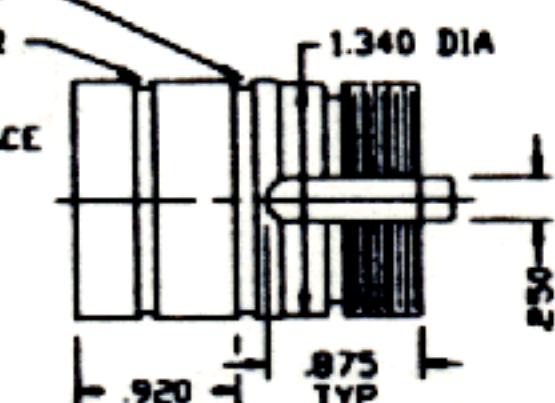
SECTION C-C



VIEW A-1



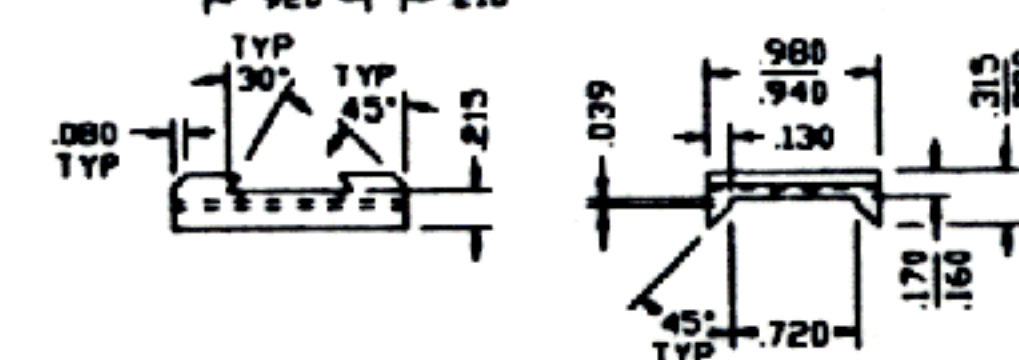
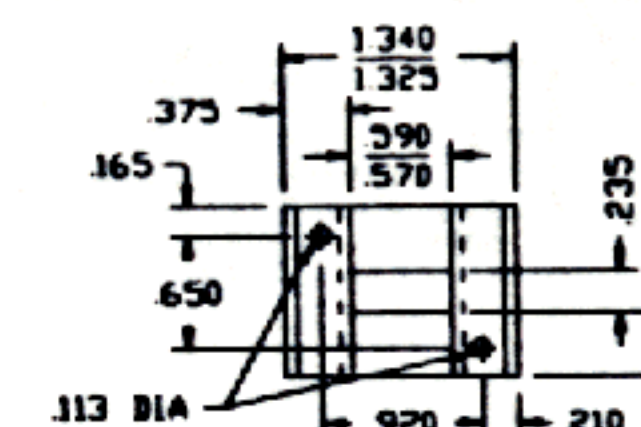
VERY EARLY WAR
MID WAR
LATE WAR NO GROOVES
HAS SWAGED IN PLACE



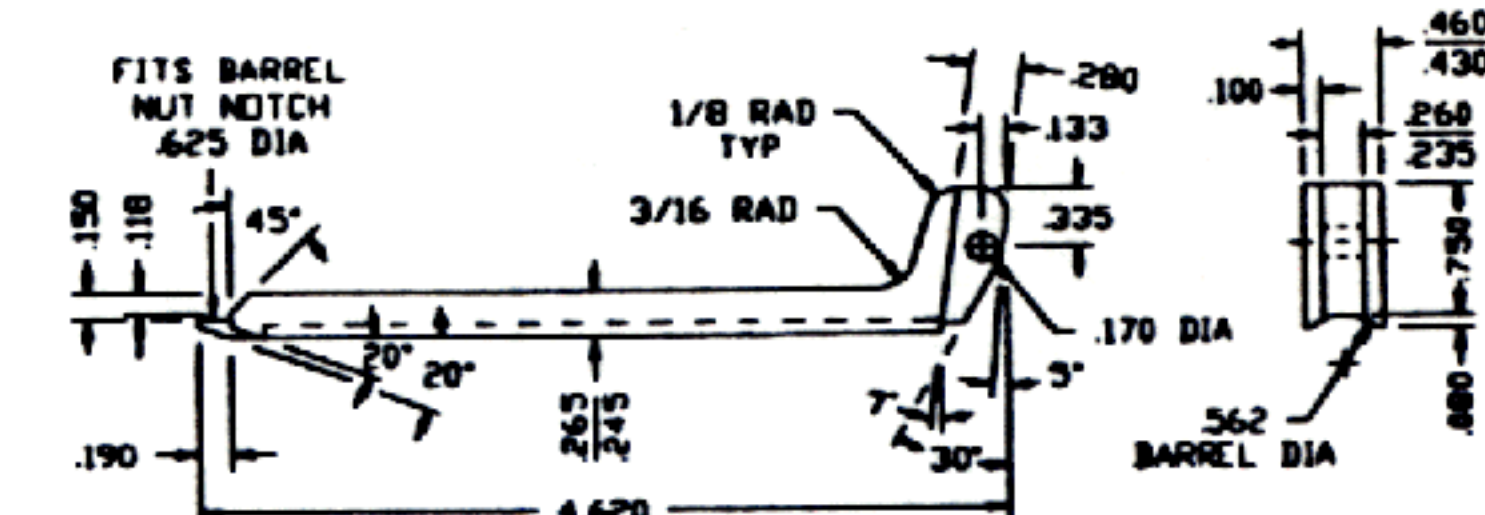
NOTE

NOTE:
HOLE IN MAGAZINE HOUSING IS THE FACTOR WHEN ASSEMBLED
CROSS HOLE CHECKS ABOUT .215 THIS IS THE LAST HOLE
TO DRILL AND AT ASSEMBLY.

BARREL BUSHING
MATERIAL: 1020 STEEL



REAR SIGHT BASE
MATERIAL: 1020 STEEL



EARLY GUNS MATERIAL WAS ALUMINUM
FEW WERE STAMPED SHEET STEEL
LATE GUNS MATERIAL WAS BAKELITE OR SIMILAR

RESTING BAR
MATERIAL: 6061-T6 ALUMINUM

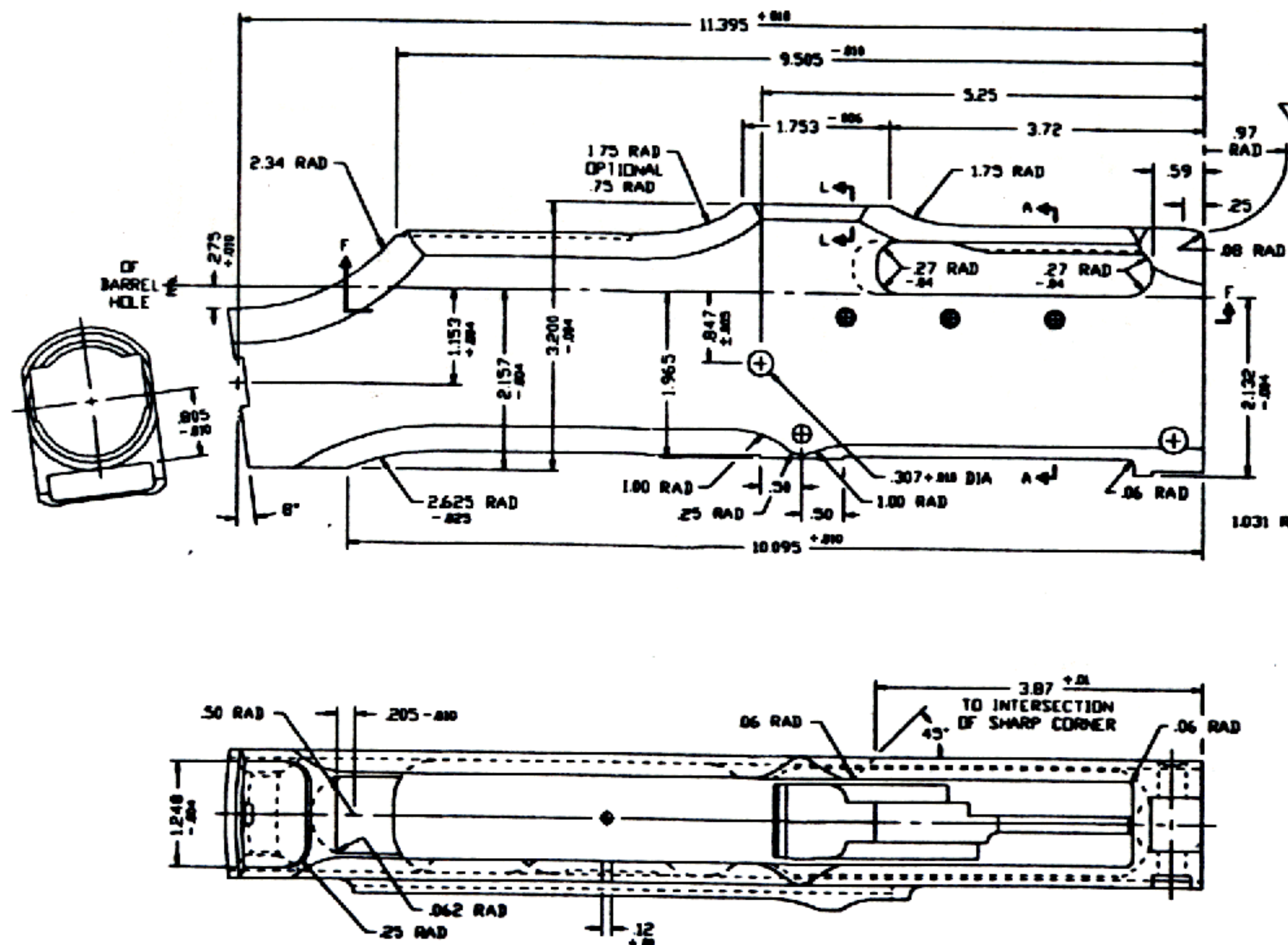
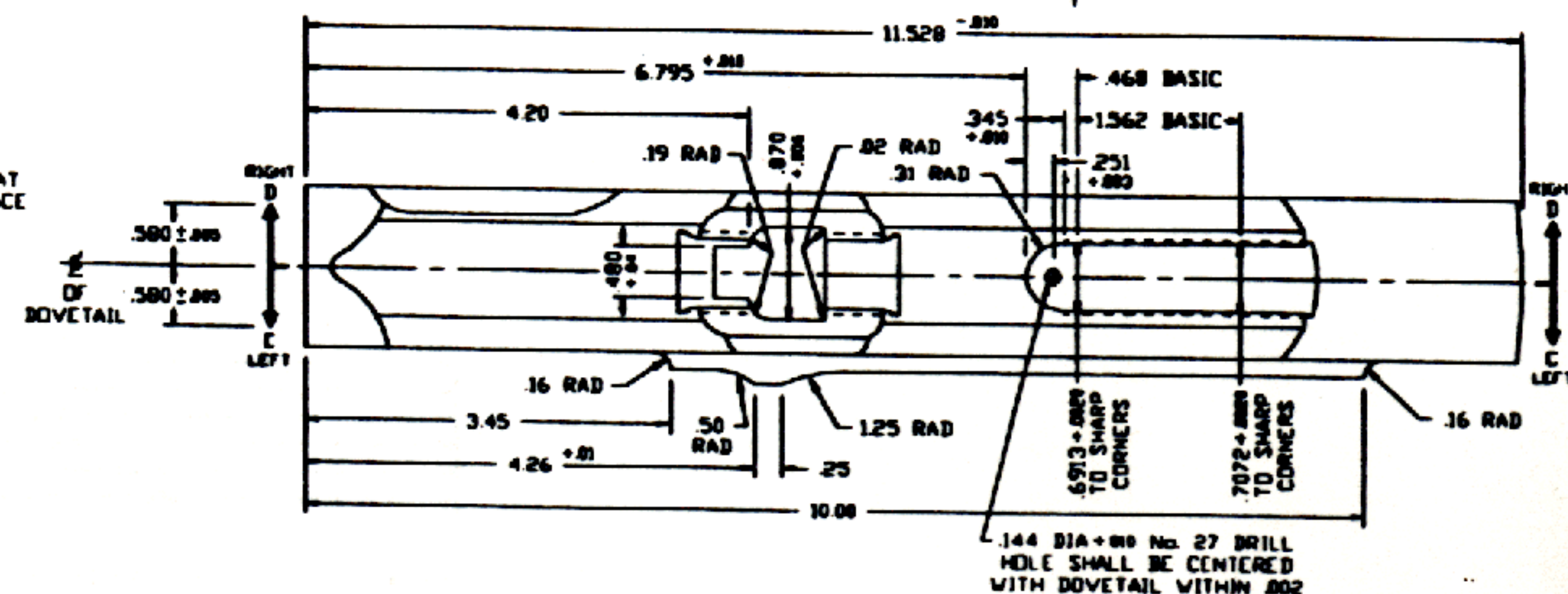
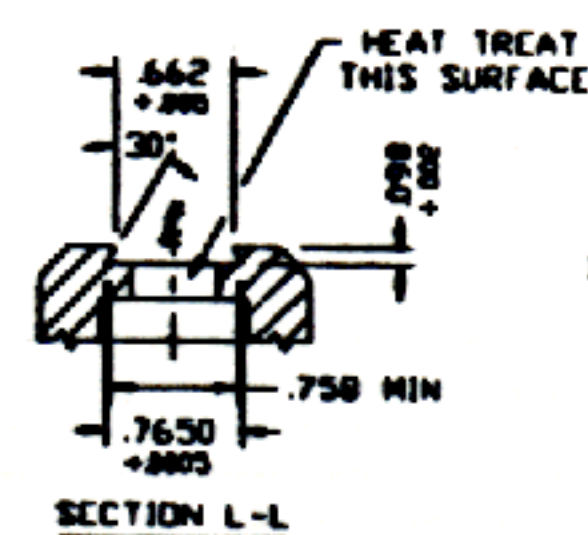
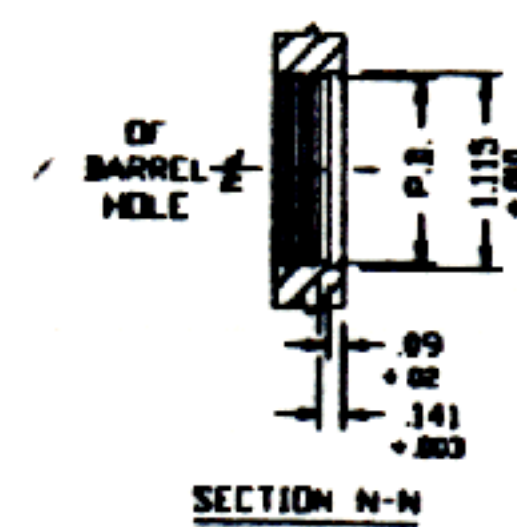
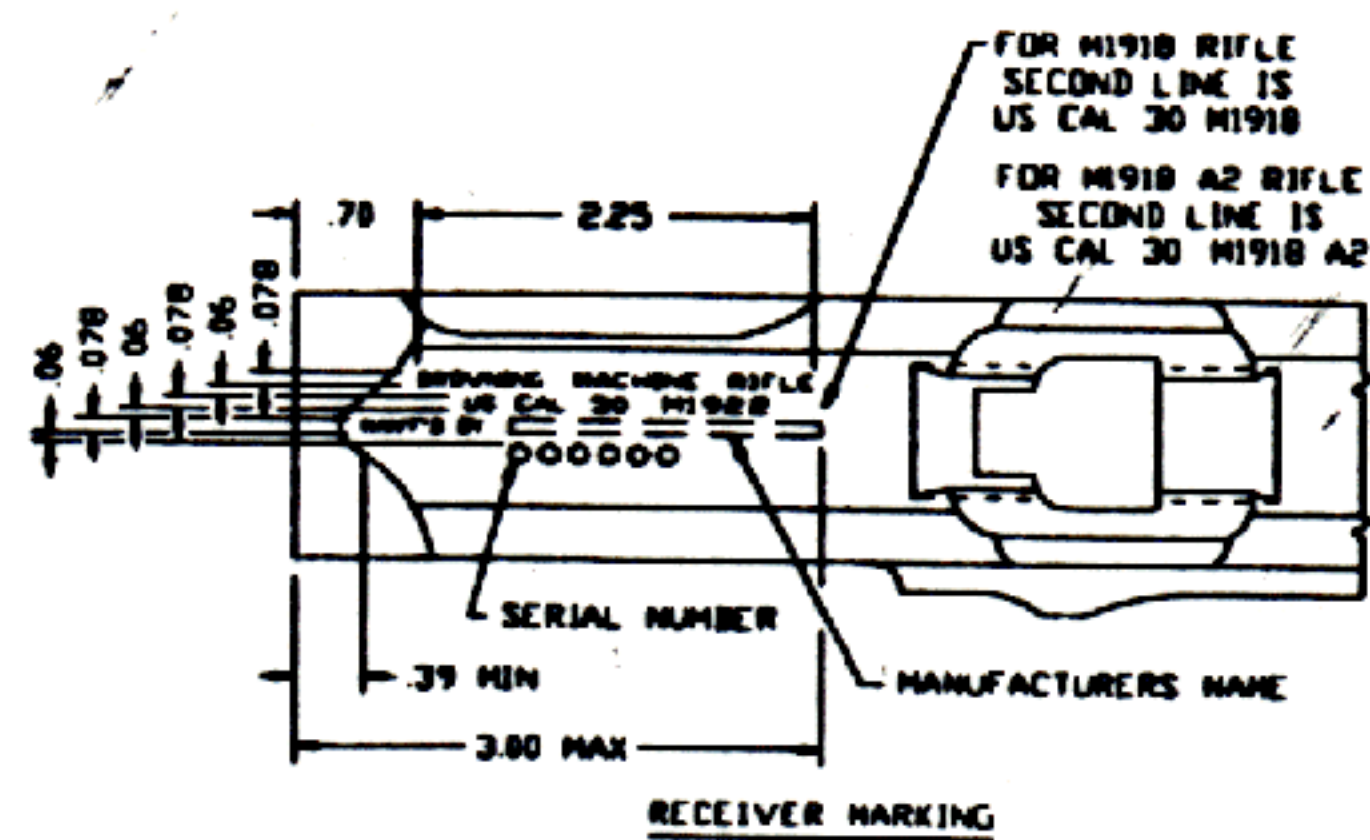
NOTES:

1. MATERIAL - 1 5/8 O.D. X 1 3/8 I.D. D.D.M. STEEL TUBE
2. FINISH- BLUE
3. O.D. OF RECEIVER TUBE SHOULD MATCH I.D. OF MAGAZINE HOUSING
AND REAR CUP OF TRIGGER FRAME
4. SLOT SIZES AND LOCATIONS ARE AS FOLLOWS
- MAGAZINE HOUSING AREA - A) 5 SLOTS 2.250 LONG ON LEFT SIDE OF RECEIVER
AT 20°, 40°, 60°, 80° AND 100°
B) 2 SLOTS 2.250 LONG ON RIGHT SIDE OF RECEIVER
AT 80° AND 100°
- MAIN BODY AREA - C) 4 SLOTS 7.750 LONG RIGHT SIDE OF RECEIVER
AT 60°, 80°, 120° AND 140°
D) 5 SLOTS 2.250 LONG TOP SIDE OF RECEIVER
40°, 20°, 0°, 28° AND 40°
E) 1 SLOT 5.250 LONG TOP SIDE OF RECEIVER AT 60°
F) 4 SLOTS 3.000 LONG TOP SIDE OF RECEIVER
AT 40°, 20°, 0° AND 20°
G) 2 SLOTS 1.000 LONG TOP OF RECEIVER AT 40° AND 60°
H) 1 SLOT .500 LONG TOP OF RECEIVER AT 40°
5. SLOTS ARE FORMED WITH A CUTTER .200 WIDE FULL RADIUS X .030 DEEP

RESTRICTED
MATERIAL

CONFIDENTIAL

SCALE: FULL	MATERIAL: SEE NOTE 1	DES: 100	TOLERANCES: ALL DIMS ± .005 HOLE DIA ± .005 HOLE DIA ± .005 ANGLES ± .05°
DATE: 1/1/78	FINISH: SEE NOTE 2	DATE: 1/1/78	
TITLE: MP-38 RECEIVER		REV: 1	NO: 1



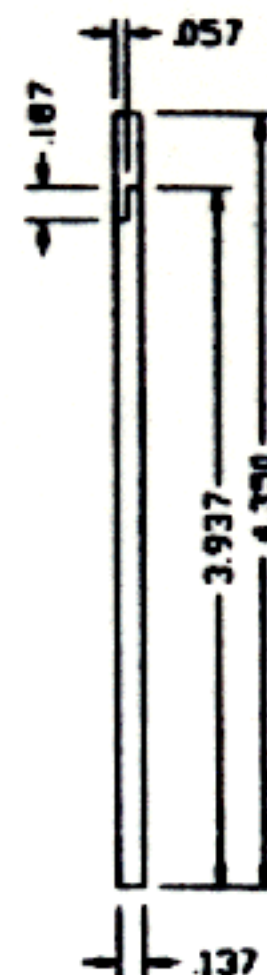
SURFACE MUST
BE SQUARE TO
BARREL HOLE

CONFIDENTIAL

- NOTES
1. MATERIAL - STEEL F51050 FED QQ-S-633
OPTIONAL PEARLITIC MALLEABLE IRON CASTING CLASS II MIL-I-1444
 2. FINISH - PARKERIZE
 3. BREAK ALL SHARP EDGES
 4. TOLERANCE ±.01 ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

RESTRICTED
MATERIAL

SCALE	FULL	MATERIAL	SEE NOTE 1	CAD	TOLERANCES
DATE		FINISH	SEE NOTE 2	DATE	SEC 2 PL 2.00
TITLE	BAR RECEIVER BROWNING AUTOMATIC RIFLE			REV.	SEC 3 PL 2.00 ANGLES 1.0°
					END



HOLE	DESCRIPTION	QTY
A	.375 DIA	4
B	.128 DIA (#30 DRILL)	29
C	.250 DIA	1
D	.290 DIA	1
E	.082 DIA (#45 DRILL)	1

NOTES:

1. MATERIAL- 4130,4140,4340 - PRE HEAT TREAT 28-32 R/C
2. FINISH- BLUE
3. ALL Ø30 DRILLED HOLES ARE FOR .125 DIA RIVETS

CONFIDENTIAL

SCALE: FULL	MATERIAL: SEE NOTE 1	C&B	TOLERANCES H/C 3 P L 1/32 H/M 3 P L 1/64 H/C 3 P L 1/64 H/M 3 P L 1/64 ANGLES 2 0°
FIN: SEE NOTE 2	DATE	REV.	
TITLE: VICKERS RIGHT SIDE PLATE			NO.

LIST OF PARTS SUPPLIERS

wholesale guns and ammo, inc.
232 blydenburgh rd.
central islip, NY 11722

www.gunsnammo.com

international military antiques , inc.
p.o.box 256 millington ,NJ 07946

www.ima-usa.com

inter ordnance of america l.p.
3305 westwood industrial drive
monroe , NC 28110

www.inter-ordnance.com

sarco , inc.
323 union st. p.o. box 98
stirling , NJ 07980

jeffs shooters supply
p.o.box 1054 trussville , AL 35173

rpb industries
p.o.box 367 avondale est. GA 30002